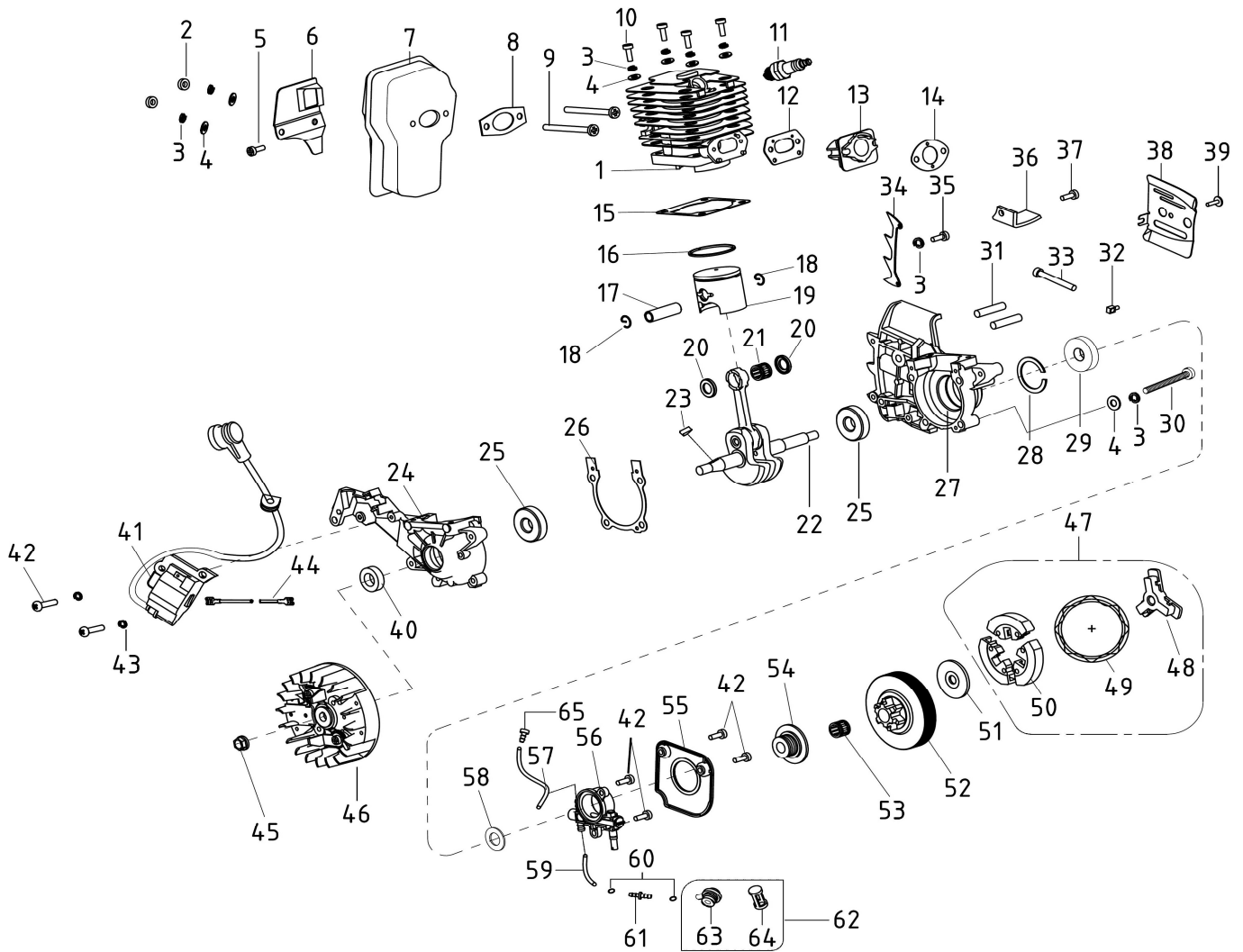


## VGS 380 PRIME



### ENGINE



# EXPLODED PARTS LIST

Year: 2019

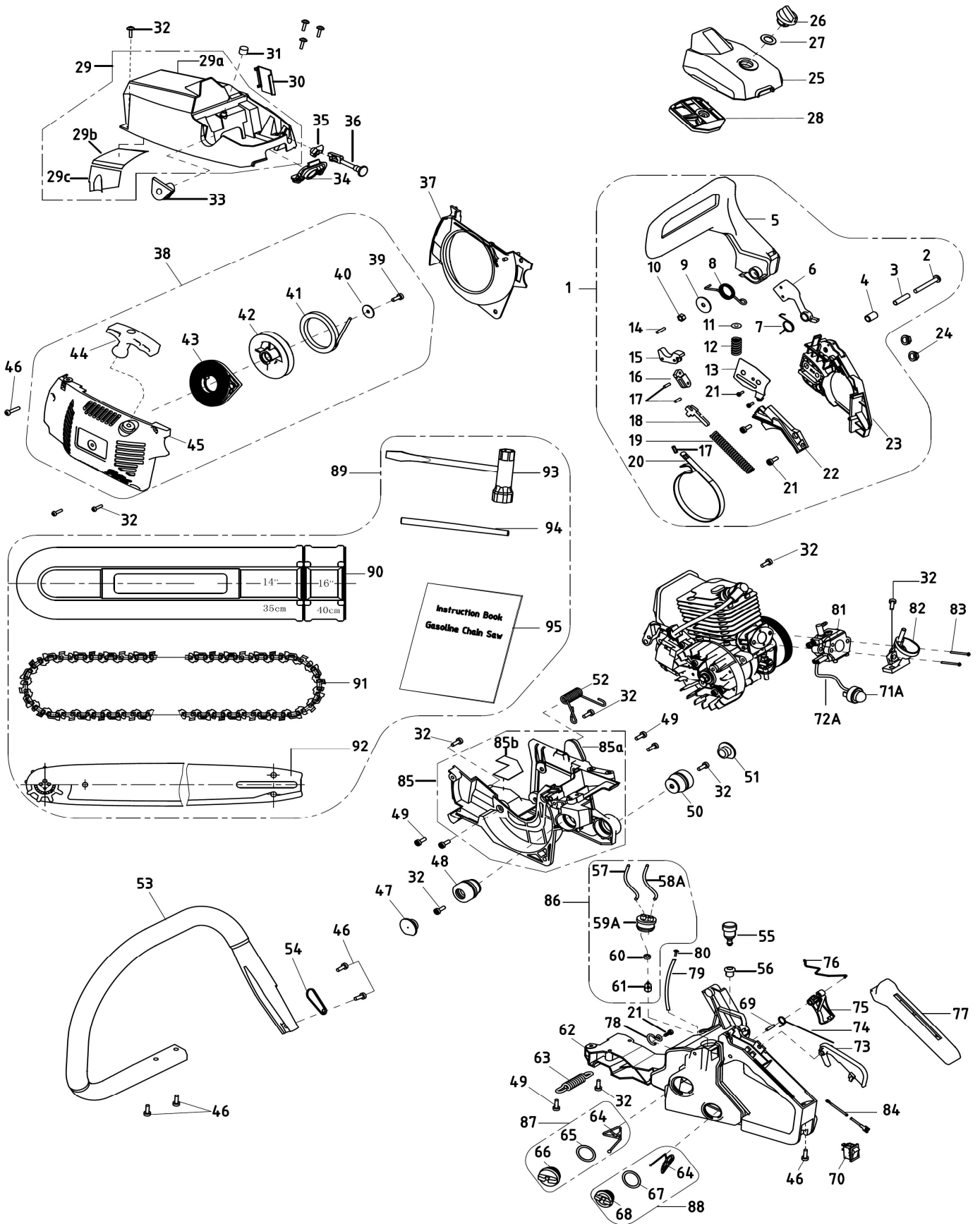
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## VGS 380 PRIME

No	Code	Name	Qty	No	Code	Name	Qty
1	010539	cylinder body		49		clutch extension spring	
2		nutM5		50		shoe block	
3		washer 5		51		clutch adjusting washer	
4		washer 5		52	010572	clutch shell	
5		screw M5×14		53	010574	needle bearing 10×13×13	
6	064255	silencer cover plate		54	010575	worm	
7	023069	silencer body		55	046566	cover plate	
8	010540	silencer sealing plate		56	010577	oil pump	
9	010541	muffler connecting screw		57	010579	oil outgoing tube 3×6.5×75	
10		screw M5×20		58		worm washer 10×18×1	
11	010517	spark plug NHSP LD L8RTF		59	010580	oil ingoing tube 3.5×6.5×68	
12	010543	air intake tube sealing plate		60		oil tube circlip	
13	010544	air intake tube		61	019889	tie-in	
14	010545	carburetor sealing plate		62	064256	Base assembly	
15	010546	cylinder sealing plate		63		nozzle	
16	038367	piston ring		64		filter net	
17	046565	piston pin		65	040083	spray nozzle	
18	010550	piston pin circlip					
19	038366	piston					
20	010553	needle bearing ring					
21	010554	needle bearing 10×14×11					
22	010555	crank shaft components					
23	010714	semicircular key 3×3.5×10					
24	010557	left crank case					
25	010558	bearing 6201 grade D 12×32×10					
26	010559	case body sealing plate					
27	010560	right crank case					
28	010561	shield ring 32					
29	010562	oil seal 12×32×5.5					
30		screw M5×30					
31	013198	double-screw bolt AYM8-M8×26-8.8					
32	019888	tension block					
33		adjust screw M5×48					
34	031902	spike bumper					
35		screw M5×12					
36	035192	chain catcher					
37		chain catcher screw					
38	031903	damper					
39		screw M4×10					
40	010563	oil seal 12×22×7					
41	010564	igniter					
42		screw M4×14					
43		washer 4					
44		extinction conductor					
45		nut M8×1					
46	010569	flywheel assembly					
47	010570	clutch assembly					
48		retainer					

### ENGINE

## VGS 380 PRIME



### BASE UNIT



# EXPLODED PARTS LIST

Year: 2019

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## VGS 380 PRIME

No	Code	Name	Qty	No	Code	Name	Qty
1	031905	Right cover assembly		46		tapping screw ST4.8×25	
2		Screw M5×40		47	010727	dust cover1	
3		pin gland 5×6.3×30		48	010525	cushion socket 1	
4		heavy brock gland 6.3×9×15		49		screw M5×14	
5		front damper		50	010527	cushion socket 2	
6		heavy block		51	010667	dust cover 2	
7		heavy block spring		52	017061	front handle spring	
8	010508	brake torsion rod spring		53	014855	front handle	
9		washer 5.2×23×1.2		54		torsion rod spring cover plate	
10		lock- nut M5		55	017065	balancer body assembly	
11		spring base		56	014927	balancer root	
12		front guard spring		57	019885	fuel tube	
13		tensioner cover plate		58A		scavenge tube	
14		pin 3×14		59A		tube root	
15		main level		60		clump weight	
16		secondary pull-rod		61		fuel filter assembly	
17		pin 3×9		62	031907	base	
18		break control rod		63	017063	base spring	
19	031909	brake spring		64		anti-drop plate	
20		break strap		65		packing washer 24×34×1.5	
0		tapping screw ST4.2×9.5		66		petrol cover	
22		break spring cover plate		67		packing washer 20×30×2	
23		right cover		68		oil cover	
24		nut M8		69		pin 5×24	
25	010510	air filter cover		70	017064	extinction switch	
26	023062	air filter lock nut		71A	048444	fuel pumping bulb2.5×5×175	
27	010705	lock nut washer 15×26×1		72A		pump tube	
28	010516	air filter		73	010534	trigger control rack	
29	010518	upper cover assembly		74	010744	trigger torsion rod spring	
29a		upper cover		75	010536	trigger	
29b		upper heat isolation plate		76	010537	throttle rod	
29c		side heat isolation plate		77	031947	handle cover	
30		anti-freeze block		78		circlip for nozzle	
31		shock block		79		vent tube 3.5×6.5×80	
32		tapping screw ST4.8×16		80		tapping screw ST4.2×14	
33		idle adjusting guide set		81	064254	carburetor	
34	017058	dust shield		82	031946	air intake socket	
35	017059	choke lever retaining bracket		83		carburetor screw	
36	010521	choke lever		84		ground conductor	
37	040082	bossing		85	074720	engine base assembly	
38	029890	starter assembly		85a		engine base	
39		tapping screw ST4.8×13		85b		engine base heat isolation plate	
40		washer 5		86	019886	fuel tube assembly	
41		start stretching wire3×920		87	029889	petrol cap assembly	
42	010524	start plate		88	031945	oil cap assembly	
43		start coil-spring		89		Accessories	
44	014926	start handle		90		Bar cover	
45		start cover		91		chain	

## BASE UNIT

